

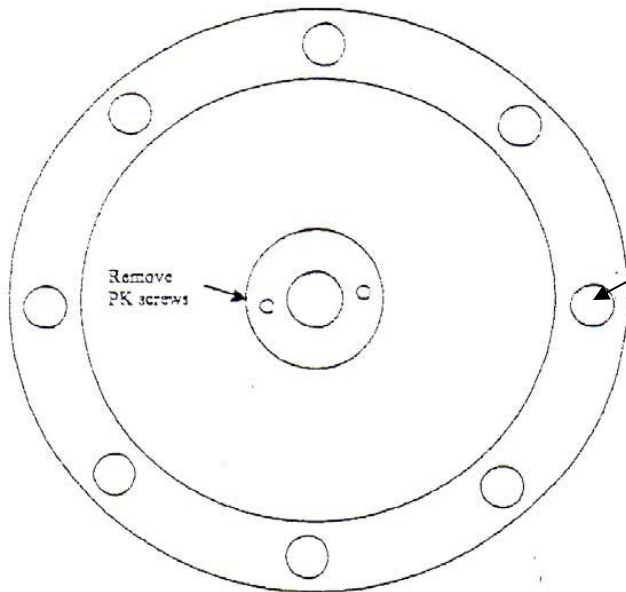
Flywheel Ring Gear Re-use

Ref: TNU

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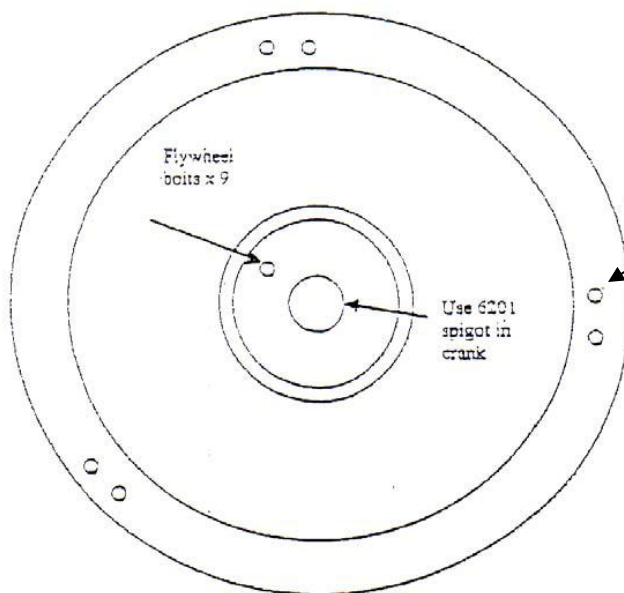
ENGINE SIDE



Drill head of all aluminum rivets using $\frac{1}{2}$ inch drill to allow the ring gear to fall off. Drill rivets off the back of the ring gear and fit to new flywheel by the heat shrink method.

IMPORTANT- it is recommended that the ring gear be secured by three 30mm equally-spaced tack welds.

GEARBOX SIDE



Remove & relocate dowels from dual mass flywheel to the new flywheel.