

Tech Note 126

Flywheel Bolt Tightening Procedure

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Important Information!

The flywheel to crank bolt torque specification to suit LDV V80 with manual 6 speed is a multiple stage process. Please follow the below procedure for tightening flywheel to crank bolts in this application.

Step1: Tighten to 50Nm

Step2: Loosen to slack

Step3: Tighten to 40Nm

Step4: Tighten by 90°