

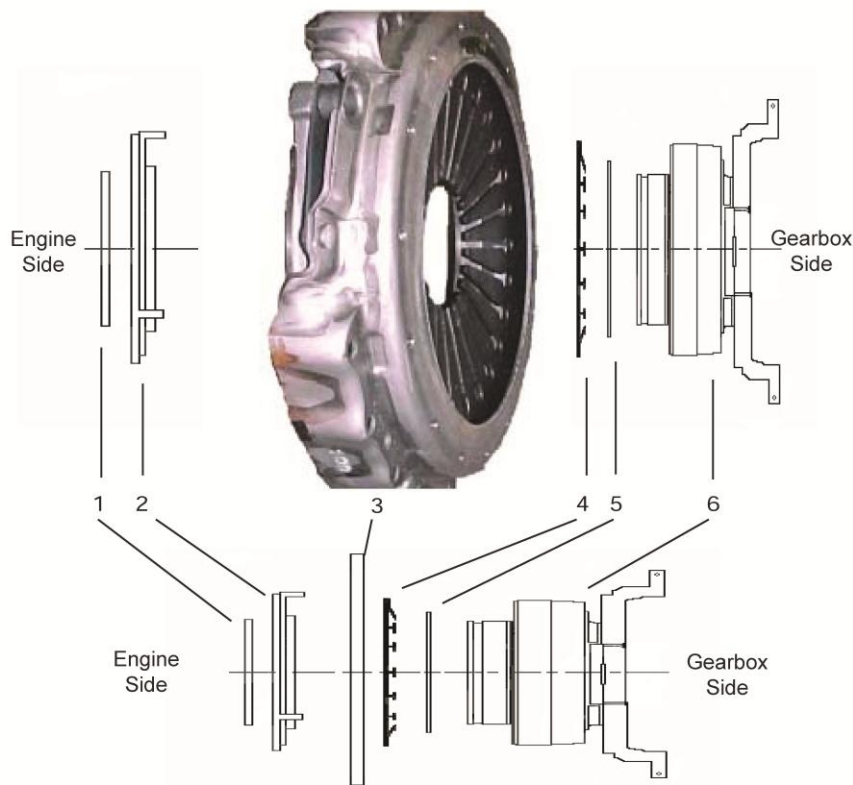
## European Heavy Truck-Pull Type Clutch-Release Bearing Fitting Guide

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### BEARING TO PULL TYPE COVER FITTING INSTRUCTIONS



- |                                       |                       |
|---------------------------------------|-----------------------|
| 1 - Circlip                           | 4 - Belleville washer |
| 2 - Bearing retainer plate            | 5 - Flat washer       |
| 3 - Diaphragm spring / Cover assembly | 6 - Release bearing   |

### ASSEMBLY SEQUENCE

- A : Place flat washer (5) onto the engine side of the release bearing (6), followed by the Belleville washer (4). Ensure, that the smaller side of Belleville washer faces the release bearing.
- B : Push the release bearing through the diaphragm spring (3) from the gearbox side.
- C : Fit bearing retainer plate (2) to the release bearing from the engine side of the diaphragm spring and securely attach the circlip (1) fitting to the circlip groove in the release bearing.