

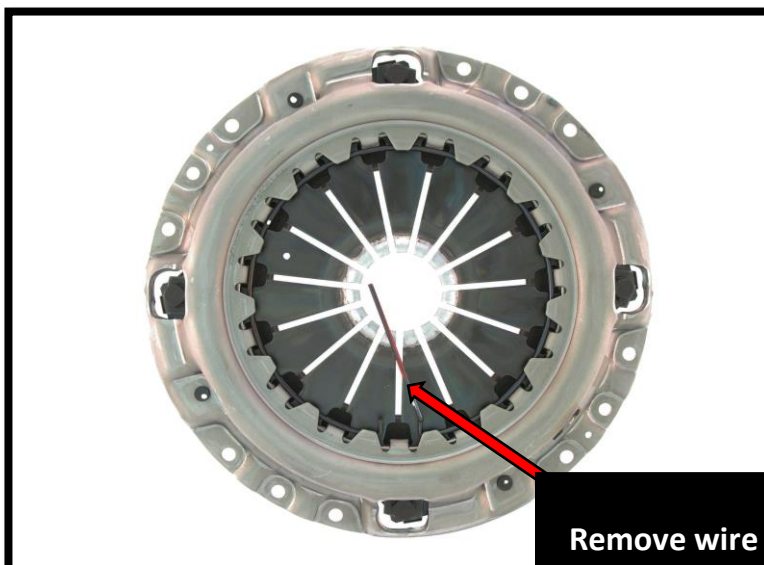
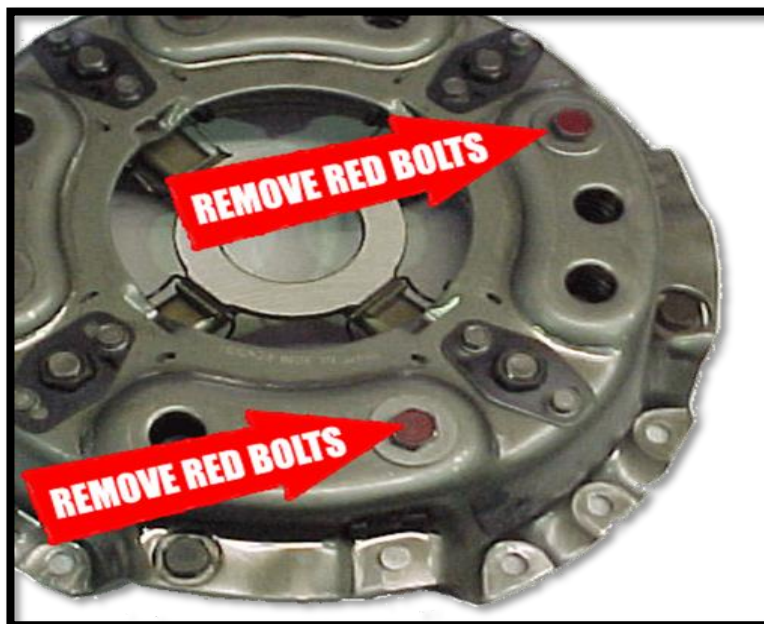
## Hold Down Bolt Removal

Ref: TNK

Issue date: Dec 2019

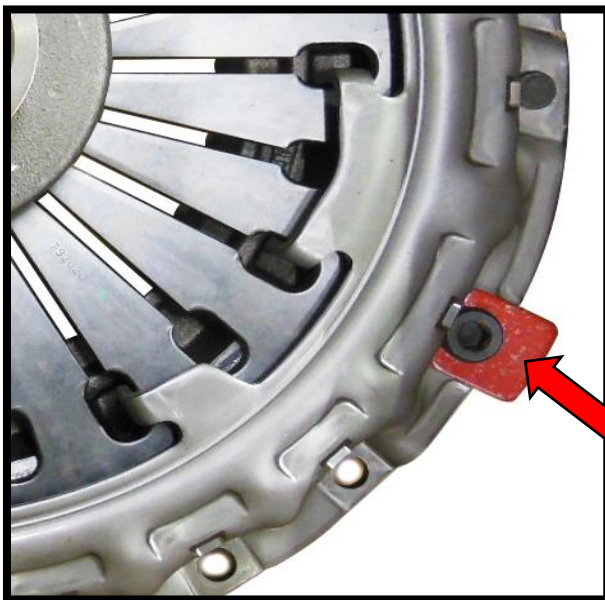
Issue number: 3

**PLEASE NOTE – Red painted hold down bolts assist at installation of clutch, it is MOST IMPORTANT these are REMOVED AFTER bolting the clutch to the flywheel and BEFORE installing gearbox.**

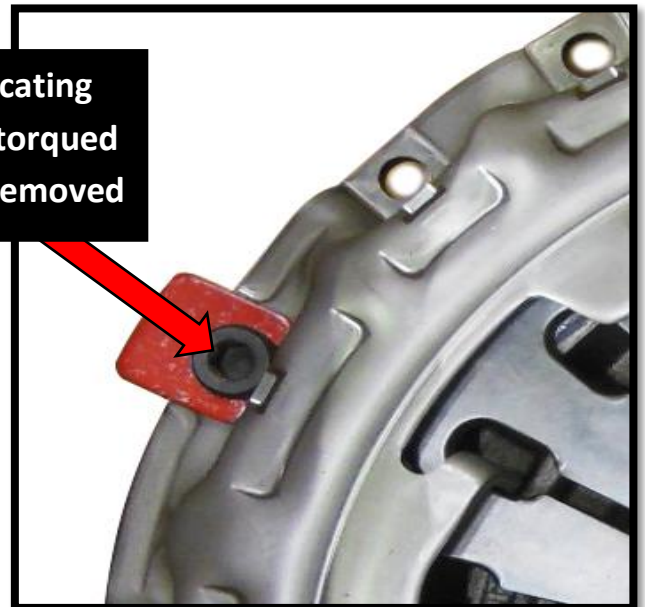


**Remove wire ring after installation**

Hold Down Plates need be removed “AFTER” clutch is installed to the flywheel and “BEFORE” installing gearbox. Failure to remove these plates will result in clutch slippage and likely damage to the clutch assembly and/or transmission.



The strap locating bolts remain torqued and are NOT removed



Assembly/Shipping clips must be removed